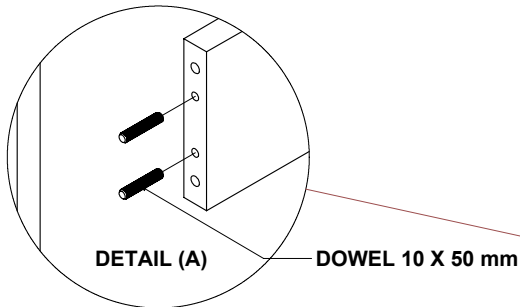


ASSEMBLY INSTRUCTIONS

THE IMAGES ARE FOR REFERENCE ONLY

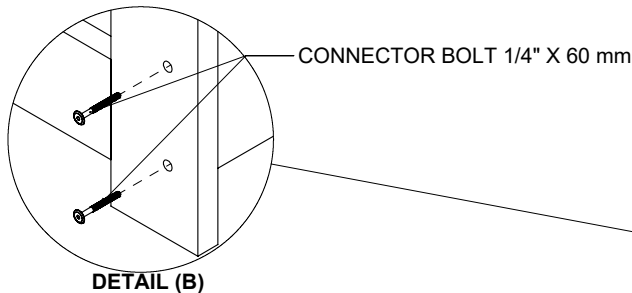
STEP 1: DOWEL INSTALLATION.

WITH TWO PEOPLE, INSERT THE WOODEN DOWELS (10 X 50 mm) INTO THE SIDE RAILS. NOTE: THESE ARE PRESS-FIT COMPONENTS. THEN, POSITION THE TWO HEADBOARDS, ALIGNING THE HOLES WITH THE DOWELS AS SHOWN IN DETAIL A.



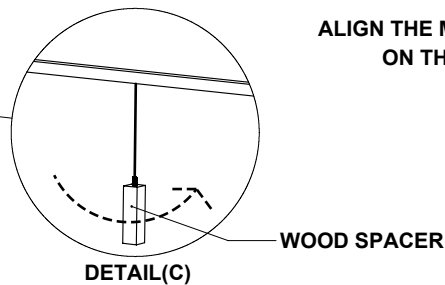
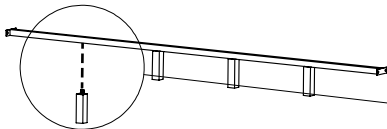
STEP 2: SCREW INSTALLATION.

ALIGN THE SIDE RAILS WITH THE FOOTBOARD HOLES. SECURE USING CONNECTOR BOLTS (1/4" X 60 mm) AS SHOWN IN DETAIL B.



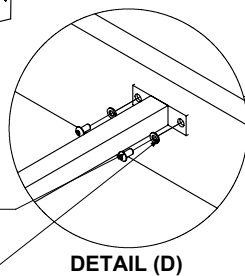
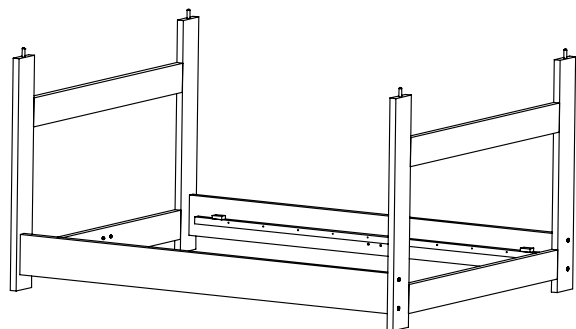
STEP 3: CROSSBAR PREPARATION

NEXT, TAKE THE METAL CROSSBAR, ROTATE IT, AND ALIGN IT WITH THE WOODEN ESPACER AS SHOWN IN DETAIL (C).



STEP 4: CROSSBAR INSTALLATION.

ALIGN THE METAL CROSSBAR WITH THE HOLES ON THE FOOTBOARD. SECURE USING THE HARDWARE SHOWN IN DETAIL D.



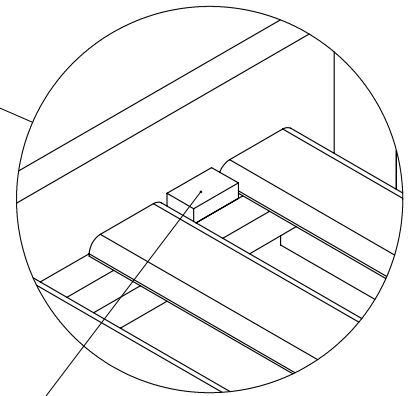
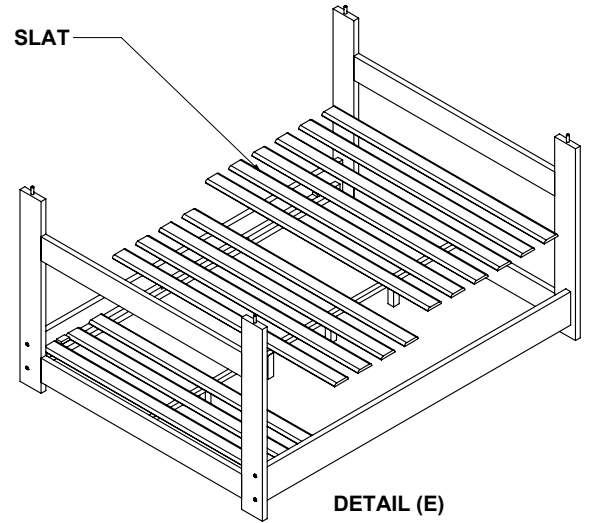
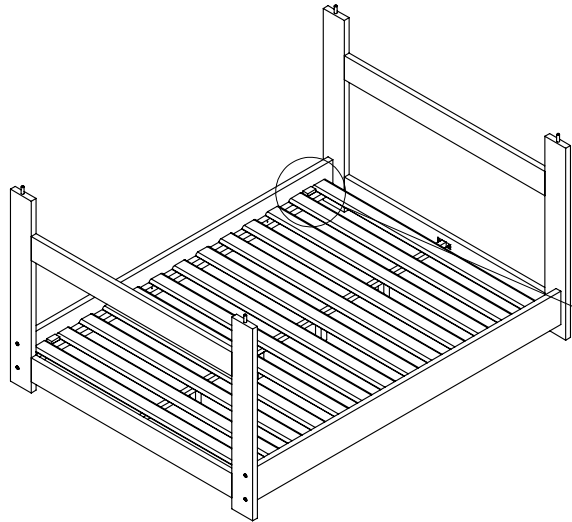
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ASSEMBLY INSTRUCTIONS

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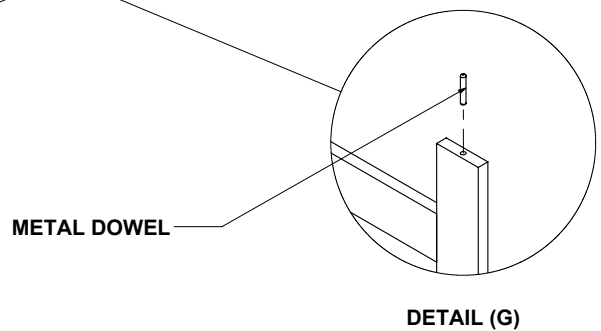
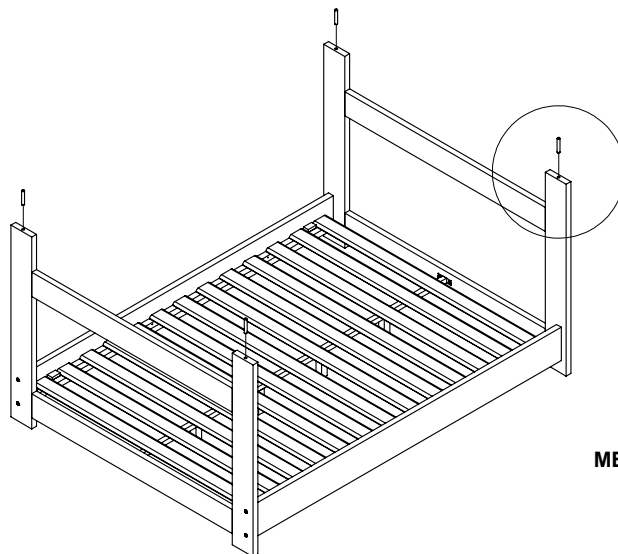
STEP 5: INSTALLING THE SLATS.

LOCATE THE STOPPERS ON THE SIDE RAILS. PLACE THE SLATS EVENLY BETWEEN THE STOPPERS AS SHOWN IN DETAILS E AND F.



STEP 6: STACKING THE BEDS.

INSERT THE 3" METAL DOWELS INTO THE TOP HOLES OF THE LOWER BUNK POSTS AS SHOWN IN DETAIL G, READY FOR STACKING.



IFD3731BNKFLBT

ASSEMBLY INSTRUCTIONS

IFD3731BNKFLTP	
ITEM	#
CONNECTOR BOLT 1/4" X 60 mm	24
DOWEL 10 X 50 mm	24
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	8
LOCK WASHER 1/4"	8
HEX KEY 5/32"	1

IFD3731BNKFLBT	
ITEM	#
CONNECTOR BOLT 1/4" X 60 mm	8
DOWEL 10 X 50 mm	8
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1

IFD3731BNKTWTP	
ITEM	#
CONNECTOR BOLT 1/4 X 60 mm	24
DOWEL 10 X 50 mm	24
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1

IFD3731BNKTWBT	
ITEM	#
CONNECTOR BOLT 1/4" X 60 mm	8
DOWEL 10 X 50 mm	8
HEX KEY 5/32"	1

IFD3732BNKTWTP	
ITEM	#
CONNECTOR BOLT 1/4" X 60 mm	24
DOWEL 10 X 50 mm	24
ALLOY BUTTON SOCKET CAP SCREW 1/4" X 3/4"	4
LOCK WASHER 1/4"	4
HEX KEY 5/32"	1

WARNING / SAFETY GUIDELINES

- MATTRESS SIZE:** USE ONLY A MATTRESS THAT IS 74" - 75" INCHES LONG AND 53½" - 54½" INCHES WIDE ON THE UPPER AND LOWER BUNKS. THE MATTRESS ON THE UPPER BUNK MUST NOT EXCEED [VERIFICAR: 6 0 8] INCHES IN THICKNESS. ENSURE THE TOP SURFACE OF THE MATTRESS IS AT LEAST 5 INCHES (127 mm) BELOW THE UPPER EDGE OF THE GUARDRAILS.
- AGE RESTRICTION:** NEVER ALLOW A CHILD UNDER 6 YEARS OF AGE TO SLEEP OR PLAY ON THE UPPER BUNK.
- STRANGULATION HAZARD:** NEVER ATTACH OR HANG ITEMS TO ANY PART OF THE BUNK BED THAT ARE NOT SPECIFICALLY DESIGNED FOR USE WITH THE BED; FOR EXAMPLE, BUT NOT LIMITED TO, HOOKS, BELTS, STRINGS, CORDS, AND JUMP ROPES.
- FALL HAZARD:** ALWAYS USE THE PROVIDED LADDER FOR ENTERING AND LEAVING THE UPPER BUNK.
- GUARDRAILS:** ALWAYS USE GUARDRAILS ON BOTH LONG SIDES OF THE UPPER BUNK. IF THE BUNK BED WILL BE PLACED NEXT TO A WALL, THE GUARDRAIL THAT RUNS THE FULL LENGTH OF THE BED MUST BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND THE WALL.
- HORSEPLAY:** PROHIBIT HORSEPLAY ON OR UNDER THE BED(S) AND STRICTLY PROHIBIT JUMPING ON THE BED.
- REPLACEMENT PARTS:** REPLACEMENT PARTS, INCLUDING ADDITIONAL GUARDRAILS, MAY BE OBTAINED FROM THE MANUFACTURER OR DEALER. DO NOT USE SUBSTITUTE PARTS.
- WARNING LABELS:** FOLLOW THE INFORMATION ON THE WARNINGS APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE PACKAGING. DO NOT REMOVE THE PERMANENT WARNING LABEL FROM THE BED.

